

Kit Code: 64MJB; Base 64MJ9; Curing Agent 97050

Formerly Jones-Blair 45010

- Description:** Acrylithane C-HS high performance polyurethane topcoat formulated for spray usage in areas requiring VOC less than 2.8 lbs./US gallon.
- Recommended use:** For use on automobiles, trucks, trailers, bulk tanks, chemical trailers and commercial architectural applications that require a premium topcoat appearance.
- Features:**
- Excellent gloss and color retention.
 - Resistant to chemical spills and splashes.
 - Fast drying with manageable pot life.
 - Low VOC.
- Service temperatures:** Maximum dry service exposure: 120°C/248°F.

Physical constants:

Color/Shade code:	White/10000 (other colors available)
Finish:	High gloss
Volume solids:	53% ± 1
Theoretical spreading rate:	850 ft ² /US gallon [21.2 m ² /liter] – 1 mils [25 microns]
Flash point:	5°F/-15°C
Specific gravity:	10.2 lbs/US gallon [1.2 kg/liter]
Viscosity:	15" – 20", Zahn 3
Touch dry:	5 hours, 68°F/20°C
Through dry:	10 hours, 68°F/20°C
VOC content:	293 g/liter [2.44 lbs/US gallon]

The physical constants stated are nominal data according to the Hempel Group's approved formulas. VOC may be dependent on color.

Application details:

Product / Mix ratio:	Base 64MJ9 : Curing agent 97050 / 8 : 1 by volume
Application method:	Airless spray / Air spray / Brush or Roller
Thinner (max. vol.):	08320 (0 – 5%) / 08320 (5 – 15%) / 08DJB (2oz – 4oz per mixed gallon)
Pot life:	2 hours, 68°F/20°C
Nozzle orifice:	0.011" – 0.013" airless / 0.110" or 2.8 MM fluid cap conventional
Nozzle pressure:	2,000 psi [138 bar] <i>(Airless spray data are indicative and subject to adjustment)</i>
Cleaning of tools:	Indicated
film thickness, dry:	Indicated
film thickness, wet:	08320 Medium Reducer 1.5 – 3 mils [38 – 75 microns] 3 – 6 mils [75 – 150 microns]
Overcoat interval:	See Overcoating on Page 2

- Application conditions:**
- Surface must be completely clean and dry at the time of application.
 - Ensure adequate ventilation.
 - Air and surface temperature must be above the dew point to avoid condensation.
 - Paint temperature should be between 59°F – 77°F [15°C – 25°C] for best performance.
 - Only apply when air and surface temperature are between 44°F/7°C.
 - Thinning may be necessary when using long spray hoses and/or paint temperatures below 15°C/59°F. This will cause lower film build and longer drying time. Alternate reducers such as acetone may be used to reduce product without adding VOC.

Preceding coat: According to specification. Recommended systems are: Ureprime 2.8, Chem-O-Pon Low VOC Epoxy Primer.

Subsequent coat: None, or according to specification. Recommended system is: Acrylithane C-HS.

Additional information:

Additives:

Jones-Blair numbers and names in parentheses

- 08EJB (21102 Fast Spray Reducer): For viscosity adjustment in non-VOC restricted areas.
- 08320 (21092 Medium Reducer): For temperatures over 70°F/21°C.
- 08DJB (21099 Brush/Roll Additive): Can help application when brushing/rolling.
- Accelerator (90056) may be added at the rate of 1.0 fl oz per mixed gallon to reduce dry time

Application equipment:

Use a ¼" nap, solvent resistant core roller cover.

Storage/shelf life:

- Store in a cool area to ensure full shelf life. Recommended temperature: 75°F/23°C.
- Shelf life: 64MJ9, 3 years; 950JB, 2 years.

Safety:

Handle with care. Use with adequate ventilation. Before and during use, observe all safety labels on packaging and paint containers, consult product Safety Data Sheets and follow all local or national safety regulations.

Overcoating:

No Accelerator Spray

Min Recoat.....2 hours

Max Recoat..... It is recommended to first test for adhesion by wiping the surface with solvents listed for thinning. If the film shows a slight "tack"; the surface is suitable for recoating without abrading to create profile.

With .5 fl oz/gal 99056

Min Recoat.....1 hour

Max Recoat..... It is recommended to first test for adhesion by wiping the surface with solvents listed for thinning. If the film shows a slight "tack"; the surface is suitable for recoating without abrading to create profile.

Note:

Acrylithane C-HS is for professional use only.

Issued by:

Hempel (USA) – 64MJB

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No.	Document description	Location/comments
1.	Technical Statement	One-off specific advice provided on request for specific projects
2.	Specification	Only issued for specific projects
3.	PDS	This document
4.	Explanatory Notes to the PDS	Available at www.hempel.com and contain relevant information about the Product testing parameters
5.	Application Instruction	Where available, at www.hempel.com
6.	Generic technical guidelines (e.g. on application and surface preparation)	Where available, at www.hempel.com

In the event of a conflict of information between the PDS and the Additional documents, the order of priority of information shall be in the order as set out above. In such event you should also contact your representative at Hempel for clarification. Furthermore, the buyer/applicator must have full regard to the relevant Safety Data Sheet provided with each Product and which can also be downloaded from www.hempel.com. Hempel shall not be liable for defects where the application of the Product has not been made fully in accordance with the recommendations and requirements set out in the relevant PDS and the Additional Documents. The information and terms of this disclaimer apply to this PDS, the Additional documents and any other documents supplied by Hempel in respect of the Product. In addition, the Product is supplied and all technical assistance is given subject to Hempel's General Conditions of Sale, Delivery and Service, unless otherwise expressly agreed in writing.